



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2463-0750
Job Sheet 169092



Part No: D2463-0750

Job Qty: 2 ea

Part Name: 1/2" Seal-75"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/6/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Airbus Helicopters Inc (CAMER01)

2701 Forum Drive, Att: Accounts Payable Grand Prairie, TX, 75052-7099 USA ph:(972) 641-0000 fx:(972) 641-3550.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Container		<i>SJS</i>
100	Small Fab	2 pcs	12/6/17	12/6/17	0.00	0.17	Small Fab		<i>FB</i> DAS
110	QC	2 pcs	12/6/17	12/6/17	0.00	0.00	QC5		38
120	Packaging	2 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3	ST007	AT 9-88
130	QC21-FG	2 Ea	12/6/17	12/6/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg

DAS
21
9-88
DEC 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2463	2	98	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 1:29 PM dart.poulin.mario

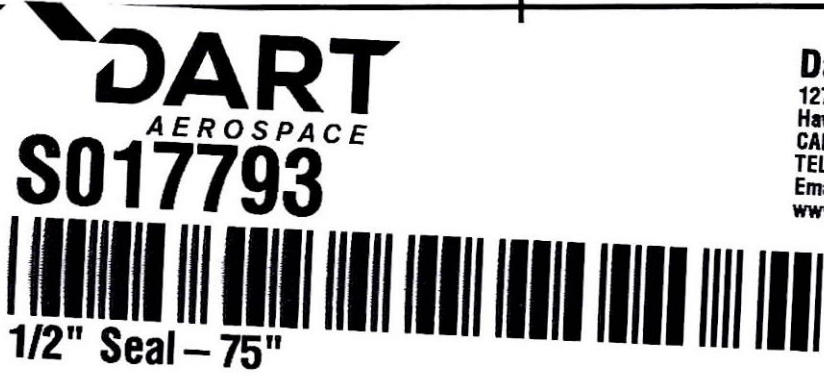
D2463-0750 — F160119

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐									
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval							
Description Work Order Deviation			Disposition								
 1/2" Seal – 75"				Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com							
PART NO: Revision: Operation: Change No: D2463 – 0750 Start up Operation Mfg Date: 12/06/17 Job No: 169092				Completed By							
				Lead hand / Supervisor Approval Verification							
				QC / QA Coordinator Approval							
<table border="0" style="width:100%;"> <tr> <td style="width:15%;">Root Cause</td> <td style="width:15%;"> ☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified </td> <td style="width:15%;"> ☐ No Re-verf ☐ Operator ☐ Offset/Set ☐ Supplier ☐ Training ☐ Use for Te ☐ Poor Infor ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due </td> <td style="width:15%;"> ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____ </td> <td style="width:15%;"> ☐ Cut too short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:15%;"> ☐ Surge am ☐ ck Pulled uence ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>						Root Cause	☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified	☐ No Re-verf ☐ Operator ☐ Offset/Set ☐ Supplier ☐ Training ☐ Use for Te ☐ Poor Infor ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due	☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____	☐ Cut too short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Fit/Function ☐ Misaligned/off center	☐ Surge am ☐ ck Pulled uence ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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